SERVICES
Avionics | Engine | Airframe
Paint | Interiors | Engineering
Parts | Accessories | FBO Services
Modifications & Service Programs
Windshield Repair

AIRFRAMES
Gulfstream | Falcon | Citation
Learjet | Hawker | Challenger
Global Express | Embraer
King Air | Conquest | Piaggio

East Alton, IL / Grand Junction, CO / Aspen, CO / Columbia, SC / Chesterfield, MO
East Alton, Illinois (ALN) Facility

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GENERAL DISCIPLINES AND CAPABILITIES

West Star Aviation — ALN is a full-service Fixed Base Operator (FBO) conveniently located at St. Louis Regional Airport. Formerly Premier Air Center, this location specializes in the maintenance, repair and refurbishment of Cessna Citation, Dassault Falcon, Gulfstream, Challenger and Global Express aircraft and is a branded EPIC fuel dealer.

In addition to on-site maintenance support, avionics installation and repair services, exterior paint, and interior refurbishment services are offered at the facility.

- Airframe, engine, avionics, paint, and interior modifications
- Aircraft fueling, heated storage, and complete line services for transient general aviation
- Major engine and airframe inspections and repairs
- Custom aircraft paint and interior refurbishment
- Avionics installation and repair
- Aircraft parts sales
- Accessories Overhaul
The company's East Alton location was founded in 1947 and was originally named Walston Aviation.

After an ownership change in 1986, the company was renamed Premier Air Center.

The facility is an FAA-certified Repair Station (#PAZRO68H) and has held EASA approval since October 2004.

Premier Air Center was designated an Authorized Citation Service Center in 1974 and the facility now services all Cessna Citation models, including the new Sovereign and Mustang.

FAA certification to perform all levels of airframe maintenance on Dassault Falcon aircraft was granted to Premier Air in April 2002.

On December 31, 2004 the principals of Premier Air Center acquired West Star Aviation, located in Grand Junction, Colorado. The company operated under the dual name Premier Air Center / West Star Aviation after this acquisition and until the subsequent re-naming to West Star Aviation, Inc. in September 2007.

In November 2005 the East Alton location was designated an FAA-certified Repair Station for Gulfstream models GII, GIIB, GIII, GIV, GIVSP and G200.

In January 2007 the STC for the Falcon 50-4 Performance Upgrade was awarded to the East Alton location and its STC development partner company, Premier Aircraft LLC. This upgrade on Falcon 50 aircraft involves replacing the existing Honeywell TFE731-3 engines with the Honeywell TFE731-4 engines.

Current Executive Management team is as follows:

- Robert Rasberry, CEO
- Mike Durst, Executive Vice President — New Business Development
- Jim Swehla, Executive Vice President — Sales and Marketing
- Sam Haycraft, Executive Vice President — Maintenance Operations
- Rodger Renaud, Chief Operating Officer
- Eric Kujawa, General Manager
At the crossroads of major Interstate and Illinois highways, St. Louis Regional Airport is centered in flourishing southwest Illinois only thirty minutes from downtown St. Louis.

The St. Louis Regional Airport is a general aviation reliever airport averaging over 90,000 operations a year.

The primary runway (11/29) is 8100 feet long by 150 feet wide. The load limits of runway (11/29) are 200,000 pounds dual tandem, 140,000 pounds dual and 80,000 pounds single.

The cross-wind runway (17/35) is 6500 feet long by 100 feet wide. The load limits of runway (17/35) are 47,000 pounds dual and 35,000 pounds single.
East Alton, Illinois

FACILITIES

- Over 200,000 square feet of heated hangar space, including a 30,000 square foot maintenance hangar constructed in 2000
- 40,000 square feet of paint and modification space
- 200,000 square feet of ramp space
- 15,000 square feet of stand-alone shop space (Interior and Hydraulic Accessories)

PERSONNEL

- West Star currently employs 185 individuals, of whom several hold A&P Licenses and some hold IA ratings
- Technicians are FlightSafety and factory-trained
- Executive management staff members average over 30 years of experience in corporate aviation maintenance and modification in various management positions
- In-house staff at the ALN facility includes individuals with the following FAA designations:
  - Electrical Systems & Equipment DER
  - Structural/Interiors DER
  - Maintenance & Manufacturing DAR
CAPABILITIES AND SERVICES

✈ FAA-authorized Repair Station for:
   • Cessna Citation 500, 550, 560, 650, 525, 680 Sovereign
   • Gulfstream Aerospace GII, GIIB, GIII, GIV, GIVSP, GV, G350, G450, G550
   • Dassault Falcon 10, 20, 20-5, 200, 50, 50EX, 900, 900EX, 2000, 2000EX
   • Challenger
   • CL 600, 601, Global 500
   • Global Express
   • Beechcraft Corp. Authorized Service Center for Hawker and King Air

✈ Factory-authorized Cessna Citation Service Center, including the Sovereign and Mustang

✈ Honeywell TFE731 Line Maintenance Service Center

✈ FAA-authorized Repair Station for the following engines:
   • Williams/Rolls Royce FJ44 series
   • Rolls Royce Spey RB511-8, TEY Mark 611-8 and 611-8C
   • CFE 738
   • Honeywell TPE331 & TFE731

✈ Heavy structural repairs, modifications, service bulletins, and STCs

✈ Nondestructive Inspection and Testing

✈ Components and accessories overhaul

✈ AOG Parts Support

✈ Authorized Piaggio Service Center

✈ Aviation Partners Falcon Winglet Installation Center

✈ Dassault Authorized Service Center for Falcon Dry Bay Modification

✈ FAA Class IV Airframe Repair Station rating
Paint capabilities

- Paint facility capable of handling all levels of exterior paint from minor touch-up to complete strip and repaint.
- Registration number changes, logos and specialized paints and primers.
- Chemical stripping.
- Composite refurbishment.
- Corrosion prevention.
- Cessna-certified to perform warranty paint.
- Custom paint design and computer renderings.

From concept... to reality.
**INTERIOR REFURBISHMENT**

- Complete interior refurbishment and exterior paint capabilities
- Custom design from simple re-upholstery to entire new cabin interior
- Custom entertainment systems and switching packages
- Experienced aircraft interior design specialist on staff
- Extensive modifications including major floorplan changes
- New cabinet fabrication and existing cabinet refinishing including high gloss veneer and faux finishes
- LED lighting in a variety of installation configurations
Many technicians are FCC-licensed specialists and all technicians are factory trained on systems serviced and installed by West Star.

Complete installation and certification capability for all major manufacturers.

Periodic inspections, routine maintenance and repairs on all major brand equipment.

Custom and standard engineering and installation including SATCOM communication equipment, satellite navigation systems (GPS), EGPWS/TAWS, TCAS/ACAS, Flight ID, EFIS and state-of-the-art cabin entertainment systems.

Developed STCs for installation of Universal Avionics 4-tube EFI-890R flat panel displays in Falcon 20 and 50 series aircraft.

Developed a STC for installation of the Honeywell EPIC CDS/R Display Retrofit System for the Falcon 900B airframe.

Developed an STC for installation of the Rockwell Collins Pro Line 21 in Falcon 50 aircraft.
LINE SERVICES

- Complete line services
- EPIC fuel
- Passenger and pilot lounges
- Computer flight planning and satellite weather terminals

- Private conference room
- Heated aircraft storage
- Car rental and pick-up services
- Catering available
- Easy access to downtown St. Louis tourist attractions and recreational activities

- Ten area golf courses
- Friendly, professional staff to assist with reservations and ground transportation
PARTS

- Extensive inventory of spare parts for complete line of Cessna aircraft
- Full line of aftermarket parts for all makes of aircraft
- Competitive discount structure
- Same day shipping from Lambert St. Louis International Airport

O.E.M. AUTHORIZATIONS AND SUPPLIERS

AIRFRAME
- Cessna Citation Service Center
- Embraer Phenom Service Center
- Piaggio
- Beechcraft Corp.

ENGINE
- Honeywell TFE731 Line Service Center

AVIONICS
- Honeywell
- Universal Avionics
- Bendix/King
- Garmin
- Rockwell-Collins
- Tru North
- ICG
- L-3 Communications
- Max-Viz
- Aircell
- EMS Technologies
- Emteq
- Heads-Up
Grand Junction, Colorado (GJT) Facility

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General Disciplines and Capabilities

West Star Aviation — GJT specializes in business aircraft maintenance, modifications, and refurbishment for aircraft ranging in size from turboprop through stand-up class business jets. In addition, we offer complete fueling and support services for transient customers and locally-based aircraft.

- Airframe, engine, avionics, paint, and interior modifications
- Aircraft fueling, storage, and line support services for transient general aviation
- Major airframe/engine inspections and repairs
- Custom aircraft paint and interior refurbishment
- Avionics installation and repair; surplus avionics sales
- Aircraft accessory repair and overhaul
- Non-Destructive Testing — including Eddy Current, Ultrasonic, and internal X-ray capability
- Aircraft parts sales
PREMIER AIR CENTER / WEST STAR AVIATION — GJT COMPANY HISTORY

🌟 West Star Aviation, Inc. was founded in May 1987 when the Buescher family of Grand Junction, Colorado acquired the assets of Monarch Aviation.

🌟 Monarch Aviation and its predecessors had operated an aviation sales and service business at the same location dating back to 1952.

🌟 Beginning with a core group of approximately 40 employees, West Star began to make the necessary investments, construct the facilities, hire the trained personnel, and attain the required FAA and factory authorizations to become a one-stop source for turbine aircraft maintenance and restoration.

🌟 In November 2003, the FAA designated West Star a Class 4 Repair Station (#WTXR173J) and, in April 2004, a PMA facility. West Star received EASA approval in August 2004 (having previously held JAA approval since 2002).

🌟 West Star received INAC approval (Venezuela) in March 2005, DGAC certification (Mexico) in August 2004 and has held a DNA certificate (Argentina) since March 1998. Brazil granted ANAC approval to the facility in February 2007.

🌟 On December 31, 2004 West Star was acquired by the principals of Premier Air Center, a full service Repair Station and FBO located at St. Louis Regional airport in East Alton, Illinois. The two facilities operated as one company under the combined name Premier Air Center / West Star Aviation after the acquisition.

🌟 In the recently published AIN survey, West Star Aviation – GJT was ranked in the top 30% of FBO’s by AIN Magazine.

🌟 Current Executive Management team for West Star Aviation — GJT is as follows:

- Robert Rasberry, CEO
- Mike Durst, Executive Vice President — New Business Development
- Jim Swehla, Executive Vice President — Sales and Marketing
- Sam Haycraft, Executive Vice President — Maintenance Operations
- Rodger Renaud, Chief Operating Officer
- Dave Krogman, General Manager
The location of the West Star Aviation — GJT facility on the western slope of Colorado offers convenient access for West Coast and Northwest based operators.

The facility is centrally located to all of the Rocky Mountain West metropolitan areas and resort communities.

Colorado does not charge state sales tax on parts or labor for aviation services performed in the state, providing customers with a significant savings.

Average drive time for quick response AOG services to popular Rocky Mountain resort communities is less from the Grand Junction facility than from any other single maintenance base location.

10,500 foot runway with both ILS and radar approaches.

Average 345 VFR days per year with visibility of 20 miles and ceilings of 5,000 feet or more.

Commercial air carriers offer a number of scheduled airline flights daily to major hub cities such as Denver, Salt Lake City, Phoenix and Houston.

Average drive times and distances to popular destination resort airports from Grand Junction, Colorado:

- Eagle/Vail, Colorado: 147 miles, 2 hours
- Aspen, Colorado: 132 miles, 2.5 hours
- Crested Butte/Gunnison, CO: 116 miles, 2.5 hours
- Telluride, Colorado: 127 miles, 3 hours
- Steamboat Springs/Hayden, CO: 190 miles, 3.5 hours
- Park City/Provo, Utah: 290 miles, 5.5 hours
- Jackson Hole, Wyoming: 437 miles, 8.5 hours
West Star Aviation — GJT occupies eight buildings totaling over 218,000 square feet of office, shop and hangar space on approximately 32 acres. This includes over 20 acres of ramp space.
FACILITIES (CONTINUED)

- 28,300 square feet of jet maintenance hangar
- 39,918 square feet of turboprop maintenance space
- 13,000 square feet of jet maintenance hangar on-site
- 7,680 square feet of Quality Assurance and Research
- 18,536 square feet of Accessory Overhaul and Paint Facility
- 9,840 square feet of Line Service and Non-Destructive Testing Facility

Newly remodeled lobby with world-class crew and passenger amenities

- 79,200 square feet of jet maintenance and completion center

- 21,600 square feet of state-of-the-art paint hangar

Paint hangar includes one stripping and waste removal bay and two down-draft paint bays

Each bay can accommodate aircraft up to Challenger or Falcon 900 in size
**PERSONNEL**

- 331 full-time individuals are currently employed at the Grand Junction facility
- In-house staff includes a DAR for maintenance regulatory processing and approval
- FlightSafety and/or SimuFlite trained technicians and many factory-trained technicians

**CAPABILITIES AND SERVICES**

- FAA Class 4 Repair Station
- Major maintenance, modification and repair capability
- FAA Parts Manufacturing Approval (PMA) rating
- Complete in-house NDT capabilities, including X-ray
- 24/7 on-call and drop-in technical support and mobile AOG services

- Cessna Citation Authorized Service Center
- Cessna Propjet Authorized Service Center
- Honeywell TFE731 Line Maintenance Service Center (MSP approved)
- Honeywell TPE331 Major Service Center (MSP approved)
- Pratt & Whitney Line Service Center
- Williams International Line Service Center
- Designated member of GE CF34 Service Center Network
- Honeywell APU 36-100 and 36-150 Line Service Center
- Beechcraft Service Center for Hawker and King Air
- Embraer Service Center
Grand Junction, Colorado

Paint

- Complete paint capabilities — from minor touch-ups to complete strip and repaint
- Two in-house designers on staff
- Computerized custom design and illustration
- Highly accurate Spectra-Physics laser striping
- Creative and complex designs customized to match each operator's personal needs and style
- Metallic and other specialty paint
- Preferred vendor of three major OEMs for painting of new and pre-owned aircraft

- State-of-the-art downdraft paint bays
- Bake cycle ensures a hard finish and minimizes down-time
- Chemical striping, composite refurbishment and corrosion prevention
INTERIORS

- Custom and standard interiors
- Cabinet modification, fabrication and re-surfacing
- Interior modifications and complete cabin re-configurations
- Custom seat design and fabrication, including obtaining required certification
- Faux finishes and other custom interior materials and finishes
- Experienced in-house interior designers
- Touch-ups and repairs on existing laminated and veneered cabinetry
- Entertainment centers and cabin information systems
- Preferred vendor for two OEMs for interior refurbishment of pre-owned aircraft
Avionics

- Complete installation and certification capability
- Factory-authorized sales, installation and service for all major avionics manufacturers
- Single component to complete cockpit retrofit
- Custom and standard engineering and installation

- Computer-aided fabrication of instrument panels and brackets
- 24/7 avionics technical support, troubleshooting and AOG assistance

- Periodic inspections, routine maintenance and repairs on all major brand equipment, including Electrostatic Diagnostic Testing and Mode–S, TCAS, and RVSM-compatible air data testing
LINE SERVICES

- Newly remodeled world-class crew and passenger facilities
- 24-hour / 7 day a week availability
- De-icing capability
- GPUs, oxygen, and all aircraft fluids
- Hangar storage
- NATA Safety 1st trained personnel
- 24 hour ramp surveillance

- Separate crew lounge, sleeping area and flight planning centers
- Executive conference rooms and private customer offices
- Exercise room and shower facilities
- Childrens' play area
- Computers with WI-FI internet access
- Private telephone rooms
- Rental cars on-site

- Late model crew cars
- Courtesy vans
- Deli, specialty, and gourmet catering
- Large number of hotels and restaurants nearby
ACCESSORIES

- Complete landing gear overhauls on a variety of aircraft including Learjets, Challengers and Hawkers
- In-house accessory overhaul capabilities
- X-ray inspections
- Non-Destructive Testing: Eddy Current, Ultrasonic, Magnetic Particle and Fluorescent Penetrant Inspections
- Mobile NDT crew
- AOG service with quick turnarounds

PARTS

- Computerized bar-coded parts inventory
- On-line ordering and warranty processing with OEMs
- Core and warranty processing personnel on staff

WINDOW REPAIR

- Cabin Windows
- Cockpit Windows
- Light Lens
- Surface Seal For Glass Windshields

O.E.M. AUTHORIZATIONS

AIRFRAME

- Cessna Propjet Service Center
- Cessna Citation Service Center
- Honeywell APU 36-100 and 36-150 Line Service Center
- Hawker Line Service Center
- King Air Service Center
- Embraer Service Center

ENGINE

- Honeywell TFE731 Line Maintenance Service Center (MSP approved)
- Honeywell TPE331 Major Maintenance Service Center (MSP approved)
- Pratt & Whitney Line Service Center
- Williams International Line Service Center
- Designated member of GE CF34 Service Center Network
O.E. M. AUTHORIZATIONS (CONTINUED)

AVIONICS

- Honeywell
- Airshow
- Audio International
- BF Goodrich/J.E.T.
- Baker Electronics
- Bose
- Chelton
- Eventide
- Garmin
- Magellan
- Meggitt/S-Tec
- Northern Airborne Technologies
- Northstar
- Rockwell-Collins
- Trimble
- Universal Navigation
- United Instruments

OTHER MAJOR SUPPLIERS

- Citation Parts Distribution
- Wichita Citation Service Center
- Aviall
- Superior Air Parts
- Aircraft Parts International
- EPIC
- Concorde - Battery distributor
- Avtec - Fiber optic lighting
- Aviation Window Services
- Aero Mach Labs, Inc.
- Coffeyville Aircraft, Inc.
- Corporate Rotable Supply
- In-Eros
- Georgian Aerospace Group
- Jet Service Enterprises, Inc.
- The Nordam Group
- Parker Aerospace
- Dallas Airmotive
Aspen, Colorado (ASE) Facility

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West Star Aspen located on the Aspen-Pitkin County Airport (ASE) prides itself on being the clear choice for aircraft service in the Rockies. If you find yourself in need of maintenance or other technical services, West Star Aviation is pleased to offer support for all your needs at (ASE).

Our on-site, veteran technicians have the proper training, tooling and experience to solve any maintenance or dispatch related problem that may occur. And, if necessary, West Star has the capability to issue the ferry permit and move the aircraft to our heavy maintenance base in Grand Junction only 78 air miles away.

- On site, veteran technicians
- Supported by the full resources of West Star GJT
- West Star - GJT only 78 air miles away
- Hangar available for up to Falcon 20/ Learjet 60/Citation 560XL

- Opened in 2008
- Available/on call 24/7
- Satellite Facility/Repair Station for West Star Aviation GJT

Current Executive Management team for West Star Aviation — ASE is as follows:
Robert Rasberry, CEO
Mike Durst, Executive Vice President — New Business Development
Jim Swehla, Executive Vice President — Sales and Marketing
Sam Haycraft, Executive Vice President — Maintenance Operations
Rodger Renaud, Chief Operating Officer
Jim Benninger, Aspen Maintenance
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West Star Aviation CAE is an FAA Certified Repair Station (#3WTR399B)

Began doing business in 2008

Current Executive Management team for West Star Aviation – CAE is as follows:
- Robert Rasberry, CEO
- Mike Durst, Executive Vice President – New Business Development
- Jim Swehla, Executive Vice President – Sales and Marketing
- Sam Haycraft, Executive Vice President – Maintenance Operations
- Rodger Renaud, Chief Operating Officer
- Bill Holecek, Technical Sales Manager
- Scott Mullen, Director of Maintenance
**LOCATIONS AND FACILITIES**

West Star Aviation – CAE is located at Columbia Metropolitan Airport in Columbia, South Carolina.

- Columbia, South Carolina Features
  - Concerts at the Colonial Center
  - Ice shows at the Carolina Coliseum
  - Broadway shows at the Koger Center
  - The Township
  - Finlay Park
  - Columbia Museum of Art
  - The State Museum
  - Congaree National Park
  - University of South Carolina

**PERSONNEL**

- West Star Aviation – CAE currently employes 8 full time individuals
- Average experience level – 30 years
West Star Aviation – CAE is a certified repair station located at Columbia Metropolitan Airport in Columbia, South Carolina.

The CAE location specializes in heavy maintenance, light repair, avionics installations and support, and sheet metal services for Citation, Falcon, Westwind, Astra, Hawker, Learjet, King Air and Conquest.

Airframe and engine inspections and maintenance

FAA Certified Repair Station #3WTR399B for the following airframes:
- Cessna Citation 500, 525, 550, 560
- Falcon 10, 20
- Westwind
- Astra
- Hawker 700, 800
- Learjet 31, 35, 36, 45, 60
- King Air
- Conquest

Hawker Beech Jet, Premier & King Air 90, 100, 200, 300 Authorized Service Center

Cirrus Aircraft Authorized Service Center
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SERVICES AND CAPABILITIES

- West Star Aviation – SUS is located at Spirit of St. Louis Airport, easily accessible and separate of the high traffic of major airports.
- On site, veteran technicians
- Supported by the full resources of West Star ALN
- FAA Class IV Airframe Repair Station rating
- West Star - ALN only 28 air miles away

- Opened in 2008
- Available/on call 24/7
- Satellite Facility/Repair Station for West Star Aviation ALN

- Current Executive Management team for West Star Aviation – SUS is as follows:
  Robert Rasberry, CEO
  Mike Durst, Executive Vice President
  Jim Swehla, Executive Vice President – Sales and Marketing
  Sam Haycraft, Executive Vice President – Maintenance Operations
  Rodger Renaud, Chief Operating Officer
  Christopher "CJ" Poll, Service Manager
  Jeff Messmer, Operations Manager
Thank You from WESTSTAR AVIATION