

Table of Contents

Part A

	HQ CONTROL DATE	EFFECTIVE DATE	AMENDMENT NUMBER
001 Issuance and Applicability	02/11/2016	08/30/2016	11
002 Definitions and Abbreviations	12/14/2017	08/10/2018	6
003 Ratings and Limitations	04/03/2017	08/10/2018	23
004 Summary of Special Authorizations and Limitations	09/23/1998	04/28/2016	4
007 Designated Persons	12/19/2006	12/07/2020	22
025 Electronic/Digital Recordkeeping System, Electronic/Digital Signature, and Electronic Media	04/03/2017	06/02/2017	3
101 Additional Fixed Locations	02/15/2018	01/30/2020	9
449 Antidrug and Alcohol Misuse Prevention Program	07/17/2009	04/28/2016	0

Table of Contents

Part D

	HQ CONTROL DATE	EFFECTIVE DATE	AMENDMENT NUMBER
100 Work to be Performed at a Place Other Than the Repair Station Fixed Location(s)	11/16/2004	04/28/2016	6

A001 . Issuance and Applicability

HQ Control: 02/11/2016

HQ Revision: 05e

a. These operations specifications are issued to Premier Air Center, LLC, a Repair Station located in the United States, pursuant to 14 CFR Part 145, § 145.53. The repair station certificate holder shall conduct operations in accordance with 14 CFR Part 145 and these operations specifications.

The certificate holder's address:

Fixed Location:
18 Terminal Drive
East Alton, Illinois 62024

Mailing Address:
18 Terminal Drive
East Alton, Illinois 62024

b. The holder of these operations specifications is the holder of certificate number PAZR068H and shall hereafter be referred to as the "certificate holder".

c. These operations specifications are issued as part of this repair station certificate and are in effect as of the date approval is effective. This certificate and these operations specifications shall remain in effect until the certificate for a repair station that is located in the United States is surrendered, suspended, or revoked.

d. The repair station specified on these operations specifications and located within the United States performs maintenance and/or an alteration of aircraft and/or aeronautical products to be installed on aircraft under the terms and conditions of the U.S./EU Safety Agreement, Annex 2, Maintenance, between the FAA and the EU.

e. The certificate holder is authorized to conduct the operations described in subparagraph a under the following other business names:

West Star Aviation
Delegated authorities: None

1. Issued by the Federal Aviation Administration.
2. These Operations Specifications are approved by direction of the Administrator.



Digitally signed by George A Holtman, Principal Avionics Inspector (CE03)
[1] EFFECTIVE DATE: 8/30/2016, [2] AMENDMENT #: 11
DATE: 2016.08.31 09:16:54 -05:00

3. I hereby accept and receive the Operations Specifications in this paragraph.

Handwritten signature of Darren Nash in black ink.

31-AUG-2016

Nash, Darren, FAA Accountable Manager, 145

Date

A002 . Definitions and Abbreviations

HQ Control: 12/14/2017

HQ Revision: 05d

Unless otherwise defined in these operations specifications, all words, phrases, definitions, and abbreviations have identical meanings to those used in 14 CFR and 49 U.S.C., as cited in Public Law 103-272, as amended. Additionally, the definitions listed below are applicable to operations conducted in accordance with these operations specifications.

BASA	The Bilateral Aviation Safety Agreement (BASA) is an executive agreement concluded between the United States and a foreign country for the purpose of promoting aviation safety; also known as an Agreement for the Promotion of Aviation Safety.
Certificate Holder	In these operations specifications, the term "certificate holder" means the holder of the repair station certificate described in these operations specifications in Part A paragraph A001 and any of its officers, employees, or agents used in the conduct of operations under this certificate.
CAAS	Civil Aviation Authority of Singapore
CFR	Code of Federal Regulations
Class Rating	As used with respect to the certification, ratings, privileges of airframes, powerplants, propellers, radios, instruments, and accessories within a category having similar operating characteristics.
EASA	European Aviation Safety Agency
EASA Accountable Manager	The manager who has corporate authority for ensuring that all maintenance required by the customer can be financed and carried out to the standard required by the EASA full-member Authority.
EU	European Union
Exemption	An authorization that permits an alternate means of compliance with a specific CFR. The exemption must meet the procedural requirements of 14 CFR Part 11.
FOCA	Federal Office of Civil Aviation
FAA Accountable Manager	A person designated by the certificated repair station who is responsible for and has authority over all repair station operations that are conducted under 14 CFR Part 145, including ensuring that the repair station's personnel follow the regulations and serving as the primary contact with the FAA.

Geographic Authorization	Authorization provided to a repair station located outside the United States to perform maintenance support under contract for a U.S. air carrier (or an operator of U.S.- registered aircraft under 14 CFR Part 129) at a location other than the repair station's main facility. A geographic authorization is issued by the FAA to respond to a U.S. air carrier's or Part 129 foreign operator's need for maintenance at a station where the frequency and scope of that maintenance does not warrant permanently staffing and equipping the station for its accomplishment.
Limited Rating	A rating issued to repair stations for the performance of maintenance on particular makes and models of airframes, powerplants, propellers, radios, instruments, accessories, and/or parts.
Limited Ratings - Specialized Services	Rating issued for a special maintenance function when the function is performed in accordance with a specification approved by the Administrator.
Line Maintenance	Any unscheduled maintenance resulting from unforeseen events, or scheduled checks where certain servicing and/or inspections do not require specialized training, equipment, or facilities.
MAG	The Maintenance Annex Guidance (MAG) defines the process that the FAA and EASA undertake in the inspection, findings of compliance certification, and monitoring of repair stations, as well as their joint cooperation in quality assurance and standardization activities in support of the EASA Agreement, Annex 2, Maintenance. The term Maintenance Agreement Guidance (MAG) defines the processes and activities applicable to a specific country under an MIP, and is not associated with the EASA Agreement.
Maintenance	The inspection, overhaul, repair, preservation, and replacement of parts, but excludes preventive maintenance.
U.S./EU Aviation Safety Agreement, Annex 2, Maintenance	Annex 2 covers the reciprocal acceptance of findings of compliance, approvals, documentation and technical assistance regarding approvals and the monitoring of repair stations/maintenance organizations.
MIP	Maintenance Implementation Procedures (MIP) are procedures for implementing the provisions of a BASA that apply to maintenance performed under 14 CFR Part 145, Section 145.53(b).
MOE	A maintenance organization exposition (MOE) pertains to procedural manuals used by maintenance organizations certificated by a foreign country. The MOE along with the FAA Supplement, sets forth the structure and procedures of the repair station to meet the requirements of 14 CFR Part 145 under a MIP.

Preventive Maintenance	As defined in 14 CFR part 1 and part 43 appendix A, subparagraph (c).
QCM	Quality Control Manual
Repair Station located in the United States	A FAA certificated repair station located in the United States.
Repair Station located outside the United States	A FAA certificated repair station located outside of the United States.
RSM	Repair Station Manual

-
1. Issued by the Federal Aviation Administration.
 2. These Operations Specifications are approved by direction of the Administrator.



Digitally signed by George A Holtman, Principal Avionics Inspector (CE03)
[1] EFFECTIVE DATE: 8/10/2018, [2] AMENDMENT #: 6
DATE: 2018.08.10 12:08:21 -05:00

3. I hereby accept and receive the Operations Specifications in this paragraph.

Handwritten signature of Darren M. Nash in black ink.

10-10-2018

Nash, Darren M., FAA Accountable Manager, 145 Date

A003 . Ratings and Limitations

HQ Control: 04/03/2017

HQ Revision: 01a

The certificate holder is authorized the following Ratings and/or Limitations:

Class Ratings

Accessory Class 1: Mechanical Accessories
Accessory Class 2: Electrical Accessories
Airframe Class 1: Composite Construction of Small Aircraft
Airframe Class 2: Composite Construction of Large Aircraft
Airframe Class 3: All-Metal Construction of Small Aircraft
Airframe Class 4: All-Metal Construction of Large Aircraft
Power Plant Class 1: Reciprocating Engines of 400 HP or Less

Limited Ratings

<u>Rating</u>	<u>Manufacturer</u>	<u>Make/Model</u>	<u>Limitations</u>
Instruments	All	Altimeter	Limited to 14 CFR Part 43, Appendix E Altimeter System Test, Inspection and External Adjustment I/A/W Manufacturer's Instructions.
Instruments	All	Altitude Encoding	Limited to inspect, test and external calibration per Manufacturer Devices Specifications.
Radio	All	Transponder	Limited to 14 CFR Part 43, Appendix F Transponder System Test and Inspection
Nondestructive Inspection, Testing, and Processing	N/A	N/A	Magnetic Particle Inspection I/A/W NAS410 as revised and ASTM E-1444 as revised.
Nondestructive Inspection, Testing, and Processing	N/A	N/A	Eddy Current Inspection I/A/W NAS410 as revised and MIL-STD-1537 as revised.
Nondestructive Inspection, Testing, and Processing	N/A	N/A	Dye Penetrant Inspection I/A/W NAS410 as revised and ASTM E-1417 as revised
Nondestructive Inspection, Testing, and Processing	N/A	N/A	Ultrasonic Inspection I/A/W NAS410 as revised and ASTM E-2375 as revised.
Engines	General Electric	CF-34 Series	Maintenance, Preventive

<u>Rating</u>	<u>Manufacturer</u>	<u>Make/Model</u>	<u>Limitations</u>
	Aircraft Engines		Maintenance & Alterations excluding Hot Section Inspection and Overhaul
Engines	General Electric Co.	CF-700, and CJ-610 Series	Maintenance, Preventive Maintenance & Alterations excluding Hot Section Inspection and Overhaul
Engines	AVCO Lycoming	ALF-502L Series	Maintenance, Preventive Maintenance & Alterations excluding Hot Section Inspection and Overhaul
Engines	Pratt and Whitney	PT6 Series	Perform hot section inspections, line maintenance, major and minor repairs and alterations and gear box inspections.
Engines	Pratt and Whitney	PW545 Series, PW530 Series, PW535 Series, JT-15-1 thru -5	Perform hot section inspections, line maintenance, major and minor repairs, alterations, and fan removal and installation.
Engines	Pratt and Whitney	PW306 Series, PW308 Series, PW615 Series	Maintenance, Preventive Maintenance & Alterations excluding Hot Section Inspection and Overhaul
Engines	Honeywell International, Inc.	AS907 Series	Maintenance, Preventive Maintenance & Alterations excluding Hot Section Inspection and Overhaul
Engines	Williams / Rolls Royce	FJ44 Series	Perform major and minor repairs, alterations, and fan removal and replacement.
Engines	Garrett	TPE331-1 thru -11 Series	Perform hot section inspections, major and minor repairs, alterations, and gear box inspection.
Engines	CFE Company	CFE 738	Maintenance, Preventive Maintenance & Alterations excluding Hot Section Inspection and Overhaul
Engines	CFM International, S.A.	CFM56-3 and -7 Series	Maintenance, Preventive Maintenance & Alterations excluding Hot Section Inspection and Overhaul
Engines	Rolls Royce Deutschland Ltd & Co. KG	Spey 511 Series	Perform line level maintenance and inspection. Excluding Hot Section Inspections and Overhaul.
Engines	Rolls Royce Deutschland Ltd & Co. KGDeutschland	BR700-710 Series	Maintenance, Preventive Maintenance & Alterations excluding Hot Section Inspection and Overhaul
Engines	Rolls Royce Deutschland Ltd & Co. KG	TAY 611 Series	Maintenance, Preventive Maintenance & Alterations excluding Hot Section Inspection

<u>Rating</u>	<u>Manufacturer</u>	<u>Make/Model</u>	<u>Limitations</u>
Engines	Rolls Royce	AE 3007C	and Overhaul Maintenance, Preventive Maintenance & Alterations excluding Hot Section Inspection and Overhaul
Engines	Garrett	TFE 731 Series	Perform line level maintenance and inspection.

Limited Ratings - Specialized Services

Rating Specifications

Welding In accordance with American Welding Society (AWS)
Specifications for Fusion Welding for Aerospace Application
AWS D17.1:2001

Limitations

Repair limitations as contained in the
referenced Civil or Military
Specification.

1. Issued by the Federal Aviation Administration.
2. These Operations Specifications are approved by direction of the Administrator.



Digitally signed by George A Holtman, Principal Avionics Inspector (CE03)
[1] EFFECTIVE DATE: 8/10/2018, [2] AMENDMENT #: 23
DATE: 2018.08.10 12:07:11 -05:00

3. I hereby accept and receive the Operations Specifications in this paragraph.

Darren M. Nash

10-106-2018

Nash, Darren M., FAA Accountable Manager, 145 Date

A004 . Summary of Special Authorizations and Limitations

HQ Control: 09/23/1998

HQ Revision: 010

a. The certificate holder, in accordance with the reference paragraphs, is authorized to:

	Reference Paragraphs
Use an approved electronic recordkeeping system, electronic/digital signature, and/or electronic media.	A025
Perform work, including continuous operations, at additional locations other than at its primary fixed location.	A101
Conduct operations choosing to have an antidrug and alcohol misuse prevention program.	A449
Perform work, excluding continuous operations, at additional locations other than at its primary Fixed Location.	D100

b. The certificate holder is *not authorized and shall not*:

	Reference Paragraphs
Use Exemptions.	A005
Perform maintenance with EASA ratings where the scope of work is authorized by a BASA/MAG (U.S.-EU), MIP/MaG (U.S.-Swiss).	A060
Perform maintenance in accordance with foreign repair station geographic authorizations.	B050
Perform line maintenance for cert. holders conducting operations under Parts 121 and 135 and for foreign carriers/persons operating non-U.S. registered aircraft in common carriage under Part 129, apart from D100 which authorizes that work away from station.	D107

1. Issued by the Federal Aviation Administration.
2. These Operations Specifications are approved by direction of the Administrator.



Digitally signed by George A Holtman, Principal Avionics Inspector (CE03)
[1] EFFECTIVE DATE: 4/28/2016, [2] AMENDMENT #: 4
DATE: 2016.04.28 10:18:28 -05:00

3. I hereby accept and receive the Operations Specifications in this paragraph.

Handwritten signature of Darren Nash in black ink.

27-APR-2016

Nash, Darren, FAA Accountable Manager, 145

Date

A007 . Designated Persons

HQ Control: 12/19/2006

HQ Revision: 030

a. The personnel listed in the following table are designated to officially apply for and receive operations specifications for the certificate holder indicated below.

Table 1 – Designated Persons to Apply for and Receive Authorizations

Title	Name	Parts Authorized
FAA Accountable Manager, 145 / FAA Accountable Manager, 145	Rasch, Todd	A,D
Chief Inspector / Chief Inspector	Schmid, Karl	
EASA Accountable Manager, 145 / EASA Accountable Manager 145	Rasch, Todd	A,D

b. The following personnel listed in Table 2 are designated by the certificate holder to receive Information for Operators (INFO) messages for the certificate holder as indicated below. A receipt for the information by an operator or person is not required.

Table 2 – Designated to Receive INFO Messages

Name	Email Address	Telephone No.	Type of Information to Receive
Rasch, Todd	trasch@wsa.aero	618-258-8810	ALL

1. Issued by the Federal Aviation Administration.
2. These Operations Specifications are approved by direction of the Administrator.



Digitally signed by Travis J Schwen, Principal Maintenance Inspector (CE03)
[1] SUPPORT INFO: Accountable Manager Change Requested, See West Star
Letter dated 10/08/2020
[2] EFFECTIVE DATE: 12/7/2020, [3] AMENDMENT #: 22
DATE: 2020.12.07 16:22:49 -06:00

3. I hereby accept and receive the Operations Specifications in this paragraph.

Todd Rasch

Digitally signed by Todd Rasch
DN: dc=com, dc=weststaraviation, ou=East Alton, ou=Users,
ou=2 Airline Court, cn=Todd Rasch, email=trasch@wsa.aero
Date: 2020.12.08 16:07:59 -06'00'

Todd Rasch, FAA Accountable Manager, 145

Date

**A025 . Electronic/Digital Recordkeeping System,
Electronic/Digital Signature, and Electronic Media**

HQ Control: 04/03/2017

HQ Revision: 00b

a. The certificate holder is authorized to use an acceptable electronic/digital recordkeeping system, described and/or referenced in this paragraph (if none, enter N/A.)

N/A

b. The certificate holder is authorized the use of the following electronic/digital signature procedures (if none, enter "N/A").

Digital Signature is for Corridor System only. Reference QCM.

c. The certificate holder is authorized to use electronic media for the repair station and quality control manuals, if acceptable (if none, enter "N/A").

RSM/QCM and all associated manuals on PAZR's network and a read-only formatted CD for FAA copy.

1. Issued by the Federal Aviation Administration.

2. These Operations Specifications are approved by direction of the Administrator.



Digitally signed by George A Holtman, Principal Avionics Inspector (CE03)
[1] EFFECTIVE DATE: 6/2/2017, [2] AMENDMENT #: 3
DATE: 2017.06.02 10:26:25 -05:00

3. I hereby accept and receive the Operations Specifications in this paragraph.

Handwritten signature of Darren Nash in black ink.

02-JUN-2017

Nash, Darren, FAA Accountable Manager, 145

Date

A101 . Additional Fixed Locations

HQ Control: 02/15/2018

HQ Revision: 01a

a. The certificate holder may perform work at the following additional fixed location(s) listed in Table 1 below, provided it has the facilities, material, equipment and technical personnel to perform the work authorized :

Table 1

Additional Location Address(es)				
Address	City	State	Country	Postal Code
#2 Airline Court Hangar 61, 64, 66 and 16	East Alton	Illinois	UNITED STATES	62024
#2 Airline Court Hangar 65	East Alton	Illinois	UNITED STATES	62024
#4 Eagle Court Building 17, 18 and 21	East Alton	Illinois	UNITED STATES	62024
6000 Archview Drive Hangar 12	Cahokia	Illinois	UNITED STATES	62206

b. This authorizes the certificate holder to use multiple locations to perform its operations under a single certificate.

c. This authorization does not constitute work performed at additional location(s) outside the domiciled country.

d. The certificate holder may perform continuous operations at the facilities listed in Table 1 above.

e. All the authorizations and exemptions authorized for the certificate holder apply at these locations, as applicable.

1. Issued by the Federal Aviation Administration.
2. These Operations Specifications are approved by direction of the Administrator.



Digitally signed by Travis J Schwien, Principal Maintenance Inspector (CE03)
[1] SUPPORT INFO: Added 3 additional fixed locations Hangar 66 and 21 at East
Alton, IL and Hangar 12 at Cahokia, IL.
[2] EFFECTIVE DATE: 1/30/2020, [3] AMENDMENT #: 9
DATE: 2020.01.30 14:34:38 -06:00

3. I hereby accept and receive the Operations Specifications in this paragraph.

Handwritten signature of Darren M. Nash in black ink.

30-JAN-2020

Darren M. Nash, FAA Accountable Manager, 145 Date

A449 . Antidrug and Alcohol Misuse Prevention Program

HQ Control: 07/17/2009

HQ Revision: 00a

- a. The Part 145 repair station certificate holder has elected to implement an Antidrug and Alcohol Misuse Prevention Program, because the certificate holder performs safety-sensitive functions for a 14 CFR Part 121, and 135 certificate holder and/or for a 14 CFR Part 91 operator conducting operations under Section 91.147.
- b. The certificate holder certifies that it will comply with the requirements of 14 CFR Part 120 and 49 CFR Part 40 for its Antidrug and Alcohol Misuse Prevention Program.
- c. Antidrug and Alcohol Misuse Prevention Program records are maintained and available for inspection by the FAA's Drug Abatement Compliance and Enforcement Inspectors at the location listed in Table 1 below:

Table 1

Location & Telephone of Antidrug and Alcohol Misuse Prevention Program Records:	
Telephone Number:	A2 (CONN608C)
Address:	
Address:	
City:	
State:	
Zip code:	

d. Limitations and Provisions.

- (1) Antidrug and Alcohol Misuse Prevention Program inspections and enforcement activity will be conducted by the Drug Abatement Division. Questions regarding these programs should be directed to the Drug Abatement Division.
- (2) The certificate holder is responsible for updating this operations specification when any of the following changes occur:
 - (a) Location or phone number where the Antidrug and Alcohol Misuse Prevention Program Records are kept.
 - (b) If the certificate holder's number of safety-sensitive employees goes to 50 and above, or falls below 50 safety-sensitive employees.
- (3) The certificate holder with 50 or more employees performing a safety-sensitive function on January 1 of the calendar year must submit an annual report to the Drug Abatement Division of the FAA.
- (4) The certificate holder with fewer than 50 employees performing a safety-sensitive function on January 1 of any calendar year must submit an annual report upon request of the Administrator, as specified in the regulations.

The certificate holder has 50 or more safety-sensitive employees.

1. Issued by the Federal Aviation Administration.
2. These Operations Specifications are approved by direction of the Administrator.



Digitally signed by George A Holtman, Principal Avionics Inspector (CE03)
[1] EFFECTIVE DATE: 4/28/2016, [2] AMENDMENT #: 0
DATE: 2016.04.28 10:08:02 -05:00

3. I hereby accept and receive the Operations Specifications in this paragraph.

Darren M Nash

27-APR-2016

Nash, Darren, FAA Accountable Manager, 145

Date

D100 . Work to be Performed at a Place Other Than the Repair Station Fixed Location(s) HQ Control: 11/16/2004
HQ Revision: 050

- a. The certificate holder may perform work at a place other than its Fixed Location (as listed in paragraph A001, and paragraph A101 if issued, of these operations specifications) provided it has the facilities, material, equipment and technical personnel to perform the work authorized in the following table.

Table 1

Work Authorized	Repair Stations Manual References	Quality Control Manual References
All maintenance for which the repair station is rated	RSM, Section 6.2	None

- b. The certificate holder **may not** perform **continuous** operation at a facility other than the station's Fixed Location listed in paragraph A001, and paragraph A101 if issued.
- c. Line Stations. Privileges of a line station, as set forth by the EASA certificate and scope of work and located within the country where the main facility is domiciled are listed in Table 1 are authorized.
- d. Work may be due to a special circumstance or on a recurring basis. If on a recurring basis, the repair station must have procedures in its manual.

1. Issued by the Federal Aviation Administration.
2. These Operations Specifications are approved by direction of the Administrator.



Digitally signed by George A Holtman, Principal Avionics Inspector (CE03)
[1] EFFECTIVE DATE: 4/28/2016, [2] AMENDMENT #: 6
DATE: 2016.04.26 10:17:44 -05:00

3. I hereby accept and receive the Operations Specifications in this paragraph.

Handwritten signature of Darren M. Nash in black ink.

27-APR-2016

Nash, Darren, FAA Accountable Manager, 145

Date